



# Forster Profile Systems

**forster**

# Forster System World

## Innovations in Steel and Stainless Steel

### Protection and Safety

Fire and smoke proofing

Burglary resistance

Bullet resistance

### Stainless Steel Systems

Doors

Windows

Screens

Curtain walls

### Thermal Insulated Doors and Windows

Doors

Windows

Glazings

### Thermal Insulated Curtain Wall Systems

Curtain walls with attachment profiles

Transom/mullion/curtain walls

Slanted glazings

### Systems Without Thermal Break

Doors

Windows

Glazings

### Services

Technical consultation

Project specific solutions

Technical documents

Digital support

#### Cover

Forster **fuego light** and Forster **thermfix vario** – shown here at the new Media Center of the Swiss government building in CH-Berne.

The systems Forster **fuego light** and Forster **thermfix vario** are used for the fire resistant curtain wall and many fire resistant doors EI30.

# Forster Profile Systems

## Innovations in Steel and Stainless Steel

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Forster Profile Systems – the impressive solution in steel and stainless steel for doors, windows and curtain walls.

Steel and stainless steel are ideally suited for visually sophisticated glass structures. Forster develops and produces high quality profile systems for a whole range of applications.



Forster **thermfix vario** – shown here at the new building of Petralli Gartengestaltung AG in CH-Arbon.

The Forster system **thermfix vario** is used here with a visible width of 60 mm for the impressive mullion/transom curtain wall.



## Forster Profile Systems Completed Projects



Campus Bijloke in BE-Gent  
using Forster **thermfix vario**



Pavillon de l'eau in FR-Paris using  
Forster **thermfix light** and Forster **unico**



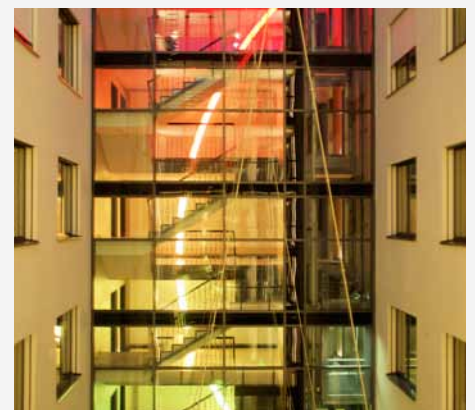
BMW Welt in DE-Munich  
using Forster **fuego light**



85 Great Eastern Street in GB-London  
using Forster **unico** and Forster **thermfix vario**



Casolare in IT-San Donato  
using Forster **unico**



Residential building Wildbachgut in CH-Zurich  
using Forster **thermfix vario** / Forster **fuego light**



Forster **fuego light** and Forster **presto** – here at terminal 2 of the international airport in DE-Munich.

The systems Forster **fuego light** and Forster **presto** are used for all fire and smoke resistant elements in the boarding area.

# Forster Profile Systems

## At a Glance



### Forster door systems

- In steel and stainless steel
- Unique narrow sightlines
- Proven security:
  - fire resistance and smoke proof (EI30 - EI90 / E30 - E120)
  - burglary resistance RC1-3
  - bullet resistance FB4 NS
- Invisible fittings: concealed door closers and hinges, solutions for door automation
- Various versions: beside 1 and 2 leaved elements also sliding and lift-up sliding doors
- Economical processing
- Thermal insulation with  $U_D$ -values up to  $1.1 \text{ W/(m}^2\text{K)}$
- CE-marking according to EN 14351-1



### Forster window systems

- In steel and stainless steel
- Thermal insulation with  $U_W$ -values up to  $1.0 \text{ W/(m}^2\text{K)}$
- Very narrow facing widths
- Ideal for new buildings as well as for renovations
- Proven security:
  - burglary resistance RC1-3
  - bullet resistance FB4 NS
- Invisible technique with concealed hinges
- Base profiles consists of 100% steel – 100% recyclable
- Economical processing
- CE-marking according to EN 14351-1



### Forster curtain wall systems

- In steel and stainless steel
- Narrow sightlines with facing widths from 45 mm
- Forster thermfix vario, the classic mullion/transom curtain wall
- Forster thermfix light, the curtain wall with attachment profiles and a free choice of substructure
- Proven security:
  - fire resistance and smoke proof (EI30 - EI90 / E30 - E90 / EW30 - EW60)
  - burglary resistance RC1-3
- Applicable as vertical curtain wall as well as sloped or overhead glazing
- Economical processing
- Thermal insulation with  $U_f$ -values up to  $1.0 \text{ W/(m}^2\text{K)}$
- CE-marking according to EN 13830





Forster **fuego light** – shown here at the new headquarters of LVM insurance company in DE-Münster.

The system Forster **fuego light** is used for fire protection doors T30 with access control in combination with Forster **presto** smoke proof doors RS and round glazings G30.



## Forster Profile Systems

### Protection and Safety

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Steel and stainless steel are the ideal building materials for safety requirements. The excellent structural qualities of these materials allow highly sophisticated constructions.

#### Internationally Certified

Forster Systems are leaders in the area of safety. We are successfully accredited and licensed in a multitude of countries. A wide range of variety and choices allow planners a high degree of creative freedom. Thus aspects of the aesthetic design are not overlooked, regardless of how high the demands.

Close collaboration with glass and hardware manufacturers guarantees optimal interaction with all the components. Forster works intensely on developing its systems and results in continuous testing and an increase in our range of products.

#### • Forster **fuego light**:

- Fire resistant doors and glazings  
EI30 / EI60 / EI90 / EI120
- Fire resistant sliding doors EI30
- Fire resistant metal sheet doors EI30

#### • Forster **presto**:

- Fire resistant doors and glazings  
E30-E120 / EW30-EW60 (DE: G30 / G60)

#### • Forster **thermfix vario**:

- Fire resistant glazings EI30 / EI60 / EI90 /  
E30-E120 / EW30-EW60 (DE: G30)

#### Smoke Proof Doors and Screens

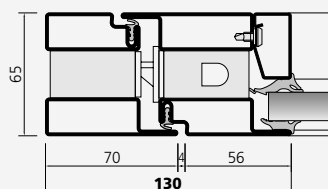
##### • Forster **presto**:

- Smoke proof doors R30 / RS

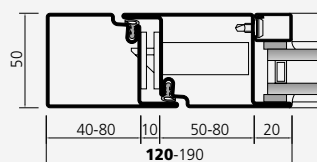
##### • Forster **thermfix vario**:

- Smoke proof glazings R30

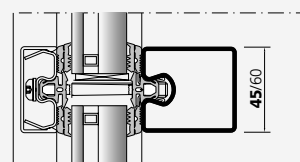
Forster **fuego light**: smallest facing widths for fire prevention classes EI30, EI60 and EI90



Forster **presto**: the reliable system for fire and smoke protection doors and screens E30-E120 (G30, G60, RS, R30)



Forster **thermfix vario**: multi-functional utilisation of thermal insulating, fire and smoke protection, sound insulation





Forster **thermfix vario** – shown here at Sotheby's in CH-Zurich.

The System Forster **thermfix vario** is used for burglar resistant mullion/transom shop window glazings RC3.

## Forster Profile Systems

### Protection and Safety

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An identical, uniform look for areas with different degrees of security requirements offers a maximum in design.

Security needs have grown tremendously in the past few years and this has also been reflected through greater demands in the area of doors, windows and screens of our systems.

Forster offers a wide spectrum of increased protection in steel or stainless steel security systems for inside or outside areas.

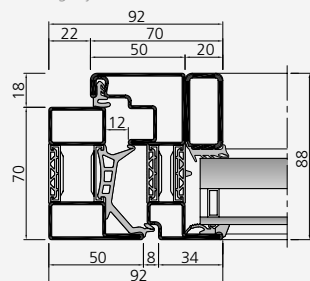
#### Burglary Resistance

- Forster **unico**:  
Thermal insulated windows and doors in steel and stainless steel RC1-3 for EN 1627-1630
- Forster **unico Hi**:  
Enhanced thermal insulated windows and doors in steel and stainless steel RC1-3 for EN 1627-1630
- Forster **thermfix vario**:  
Transom/ mullion curtain walls RC1-3 for DIN ENV 1627-1630
- Forster **fuego light**:  
Doors RC1-3 for DIN ENV 1627-1630
- Forster **presto**:  
Doors RC1-3 for DIN ENV 1627-1630

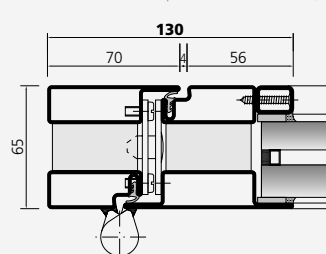
#### Bullet Resistance

- Forster **unico**:  
Thermal insulated windows and doors in steel and stainless steel FB4 NS for EN 1522
- Forster **unico Hi**:  
Enhanced thermal insulated windows and doors in steel and stainless steel FB4 NS for EN 1522
- Forster **presto**:  
Doors M3-SA
- Forster **thermfix vario**:  
Transom/mullion curtain walls M1-3-SF

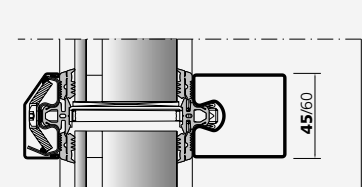
Forster **unico**: narrow facing widths also for burglary resistant windows RC1-3



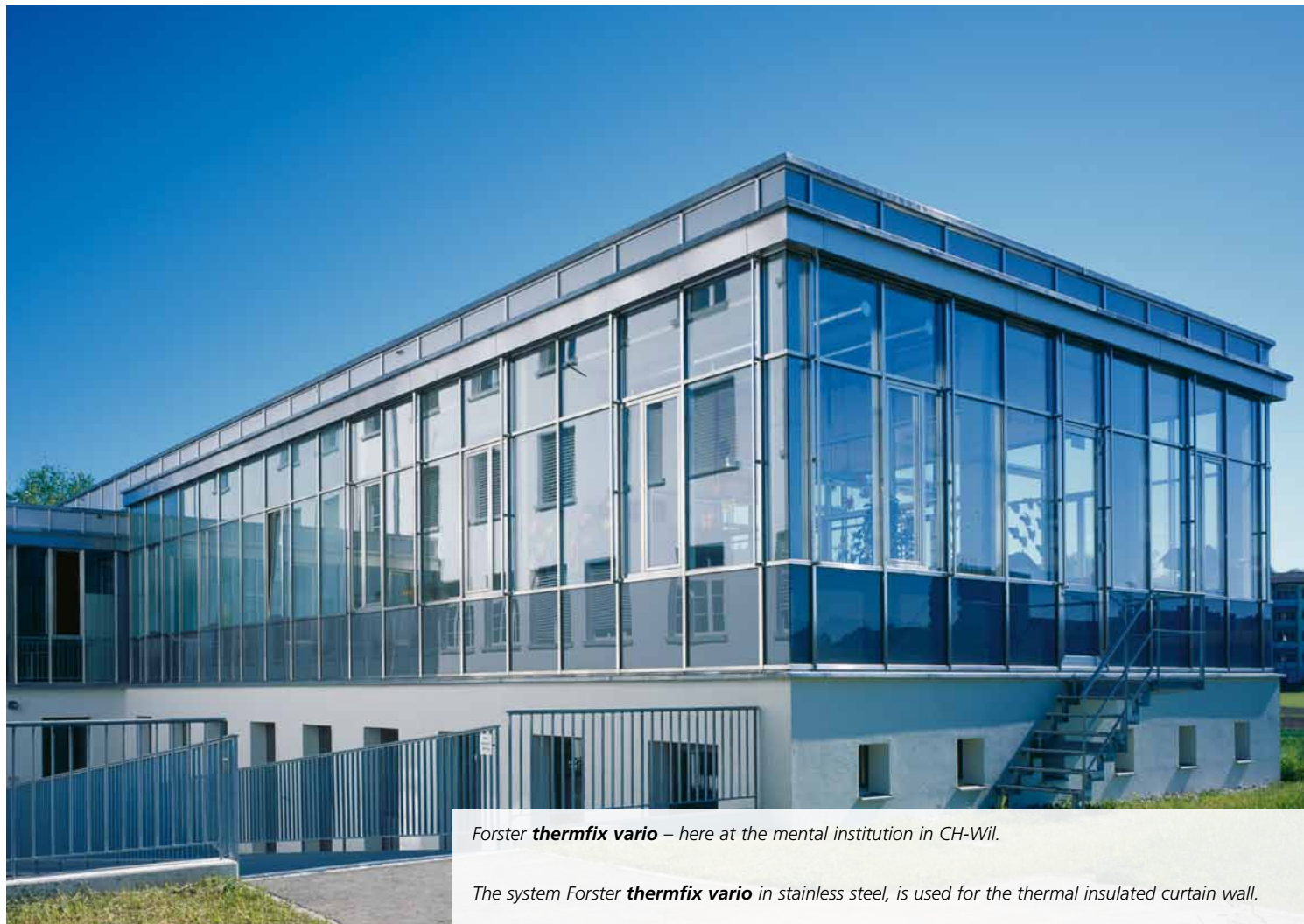
Forster **fuego light**: burglary resistant RC3 in combination with fire protection demands (EI30)



Forster **thermfix vario**: multi functional usage also for bullet resistant curtain walls M3-SF







# Forster Profile Systems

## Stainless Steel Systems

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Building with stainless steel: an ideal combination of security, maintenance free durability and design.



### Rustproof Stainless Steel – the Most Important Qualities:

- Resistance to corrosion  
From air, water and aggressive mediums
- Wear resistant  
Also to high temperatures, high mechanical stress and abrasive influences as well as to aggressive agents.
- Hygienic  
Through to sterility
- Convenient  
Maintenance-free surfaces
- Environmentally friendly  
Through a long life cycle and 100% recycling capability

Forster leads the market with the widest selection of stainless steel systems and is therefore able to offer a stainless steel solution for practically any application or need – whether for outdoors areas with thermal insulated windows, doors or curtain walls, or for indoor areas with fire and smoke protection screens. Elegant stainless steel systems can also be provided on elements with additional security requirements such as burglary or bullet resistance. Profiles are available in the qualities 1.4301 and on demand in 1.4401 as well, grinded with 220-240 grain and covered with a protective tape.

### Curtain Walls in stainless steel

- Forster **thermfix vario**:  
Transom/mullion system with dry glazing
- Forster **thermfix vario SV**:  
Transom/mullion system for sloped glazings

### Windows in stainless steel

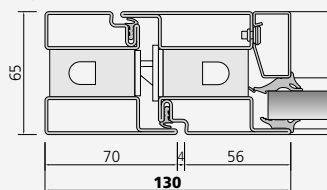
- Forster **unico**:  
Thermal insulated windows and fanlights
- Forster **unico Hi**:  
Enhanced thermal insulated windows and fanlights

### Doors/Glazings in stainless steel

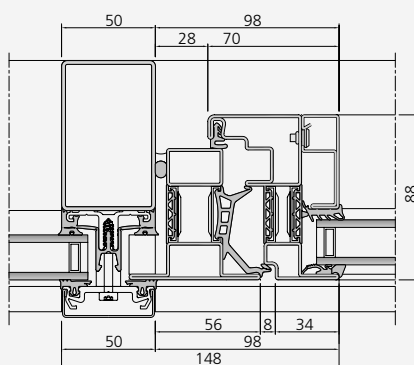
- Forster **unico**:  
Thermal insulated doors and glazings
- Forster **unico Hi**:  
Enhanced thermal insulated doors and glazings
- Forster **presto**:  
Uninsulated doors and glazings, smoke proof doors and fire resistant glazings E30
- Forster **fuego light**:  
Fire resistant doors and glazings  
EI30 / EI60

Forster **fuego light** in stainless steel: extremely slim section widths and the purest aesthetic design for fire protection classes

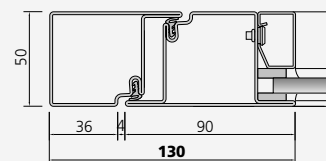
EI30, EI60 and EI90



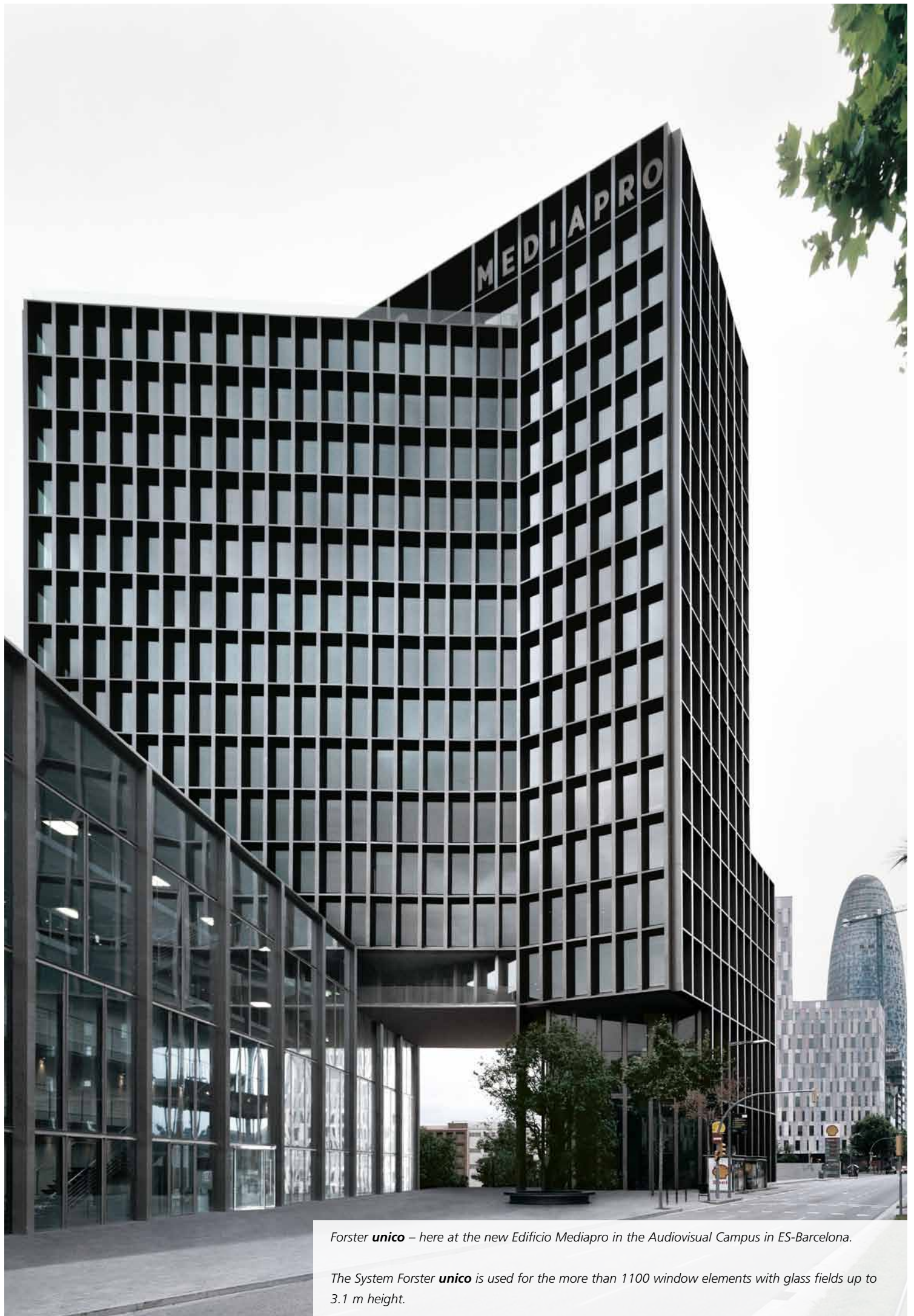
Forster **unico** and Forster **thermfix light** in stainless steel: an elegant combination of thermal insulated facades with integrated windows



Forster **presto** in stainless steel: with hidden fittings for doors in simple elegance, for smoke and fire protection as well E30







Forster **unico** – here at the new Edificio Mediapro in the Audiovisual Campus in ES-Barcelona.

The System Forster **unico** is used for the more than 1100 window elements with glass fields up to 3.1 m height.



## Forster Profile Systems

### Thermal Insulated Doors and Windows

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Forster **unico** and Forster **unico Hi**: the revolutionary profile system for thermally insulated doors, windows and for external area glazings as well.



#### 100% Steel, 100% Recyclable



#### Door and Window System

- Forster **unico**:
  - $U_f$ -values up to  $1.9 \text{ W/(m}^2\text{K)}$  according to EN 10077-2
- Forster **unico Hi**:
  - **$U_w$ -values up to  $1.0 \text{ W/(m}^2\text{K)}$  and  $U_b$ -values up to  $1.1 \text{ W/(m}^2\text{K)}$**
  - Facing widths: frame profiles 30, 50, 70 and 90 mm, door profiles 85 mm
  - Lift-up sliding doors, 1 or 2 leaved
  - System testings according to prEN 14351-1, and complying with the requirements for the CE-marking
  - Tested for burglary resistant windows and doors RC1-3 according to EN 1627-1630
  - Bullet resistance FB4 NS tested according to EN 1522

The base profile consists of 100% recycled steel and does not contain any synthetic insulators – unlike conventional insulating systems.

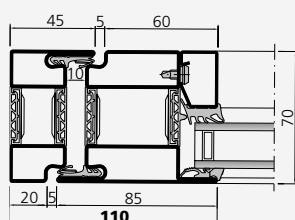
This unique innovation of framework structure fulfils the most stringent demands of technical and physical building functions.

The profiles easily achieve today's standard insulating values from these profile series.

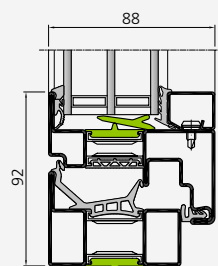
Thanks to a specialised supporting geometry, the profiles guarantee the highest static values.

A clever joining method allows extraordinarily narrow profile cross sections that until now, were not possible in thermal insulating series. Forster unico is therefore also an appropriately exceptional choice when renovating old buildings or landmark industrial facilities. Good flexibility also allows adaptation to outer shells of existing buildings.

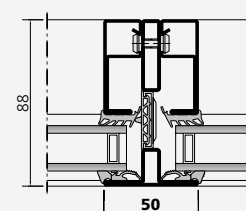
Forster **unico**: for doors with an elevation width of just 110 mm in wall connections



Forster **unico Hi**: high thermally insulated and extremely filigree structures



Forster **unico**: narrow transoms are especially suited for renovating old buildings





Forster **thermfix vario** – here in the banc HSBC Mitchell Way in GB-Southampton.

The System Forster **thermfix vario** is used for transom/mullion curtain wall with fire resistance EI30.



# Forster Profile Systems

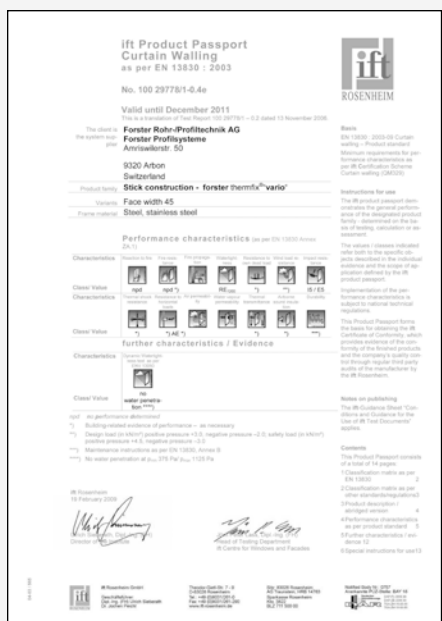
## Curtain Wall Systems

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Forster offers a wide selection of structural possibilities for curtain walls.



### CE-marking



### Attachment Profiles

- Forster **thermfix light**:
  - Substructure with standard commercial profiles in steel, aluminium or wood
  - Forster attachment profiles in steel, galvanized steel or aluminium
  - Facing width 50 mm
  - Great configuration flexibility
  - CE-marking in accordance to EN 13830
  - Heat transfer coefficient  $U_f$  from 1.1 to 2.2  $W/(m^2 \cdot K)$
  - Simple and economical finishing

Forster system **thermfix light** allows for trouble free mounting of sealing systems on standard commercial steel and aluminium profiles as well as on wooden substructures.

This system stands out for its simple and quick processing and thus by its cost efficiency.

### Transom/Mullion Dry Glazing

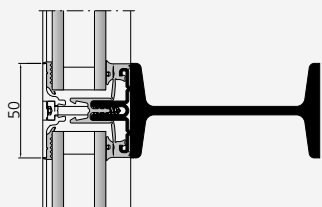
- Forster **thermfix vario**:
  - Heat transfer coefficient  $U_f$  from 1.5 to 2.4  $W/(m^2 \cdot K)$
  - Filling thickness between 3 and 60 mm
  - CE-marking according to EN 13830

Forster system **thermfix vario** is a thermal insulated, mullion/transom construction based on the dry glazing system. The load bearing function is taken over by the steel and stainless steel profiles on the inside of the structure.

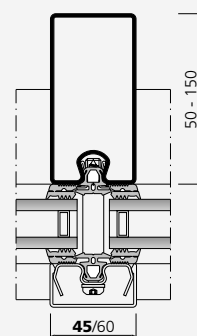
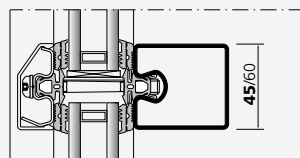
The system is remarkable for its slim facing widths (from 45 mm) and is well suited for multi-functional purposes such as:

- Thermal insulation
- Fire and smoke protection EI30-EI90, E30-E120, EW30-EW60
- Burglary resistance RC1-3.

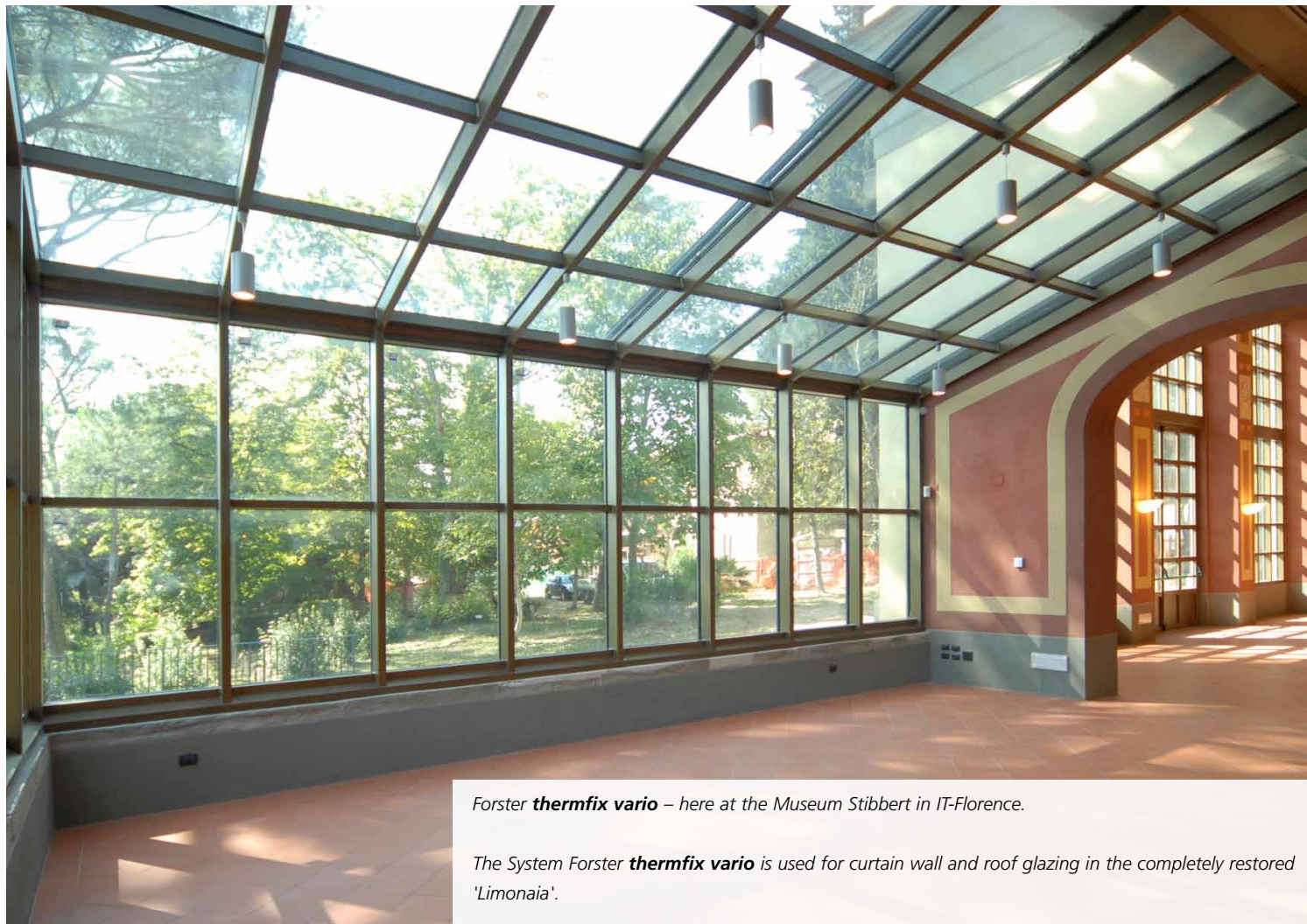
Forster **thermfix light**: simple, quick, economical, with a choice of substructures



Forster **thermfix vario**: multi-functional application, thermal insulation combined with fire and burglary protection

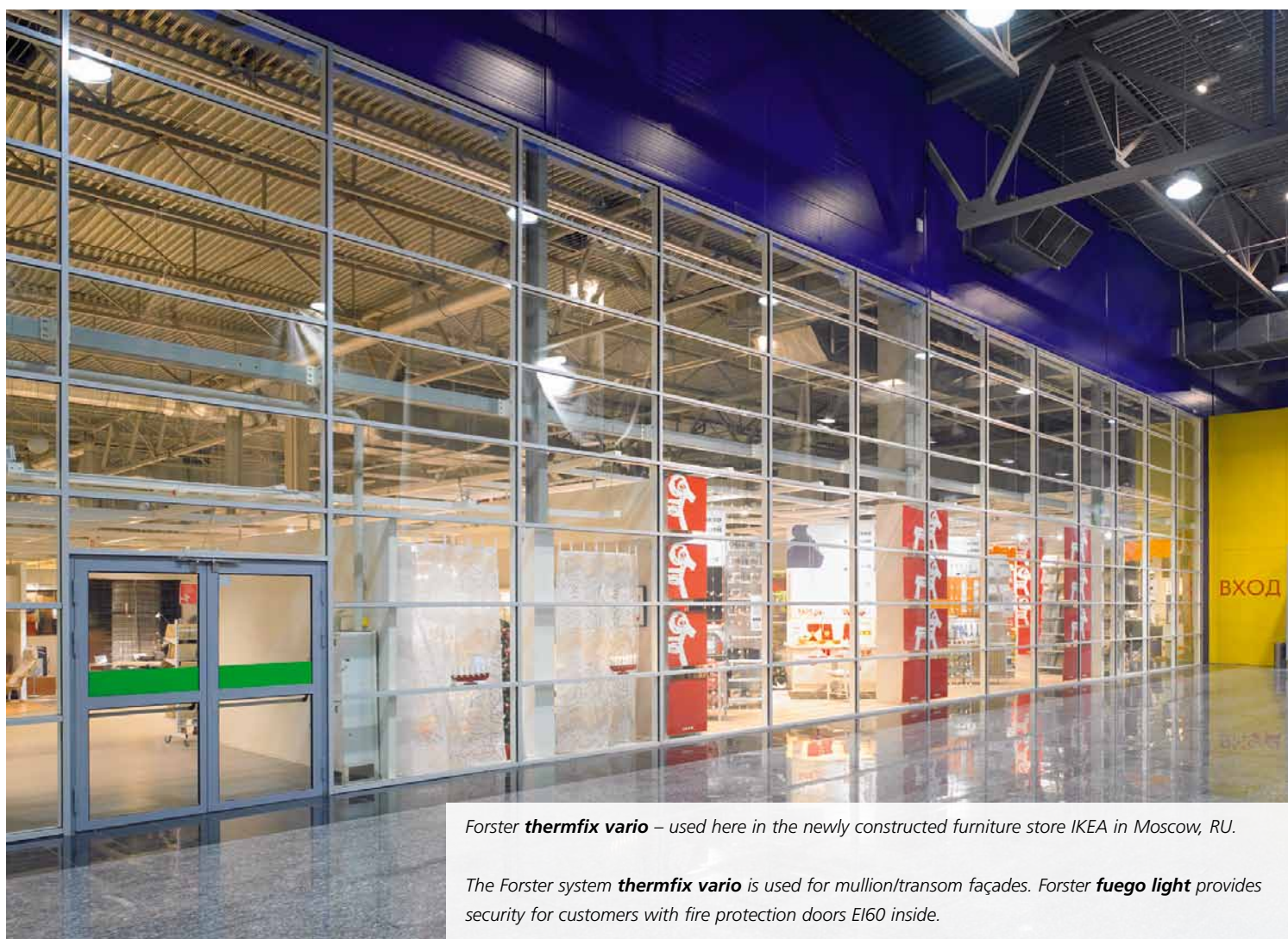






Forster **thermfix vario** – here at the Museum Stibbert in IT-Florence.

The System Forster **thermfix vario** is used for curtain wall and roof glazing in the completely restored 'Limonaia'.



Forster **thermfix vario** – used here in the newly constructed furniture store IKEA in Moscow, RU.

The Forster system **thermfix vario** is used for mullion/transom façades. Forster **fuego light** provides security for customers with fire protection doors EI60 inside.

## Forster Profile Systems

### Curtain Wall Systems

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Steel tube profiles are the optimal construction elements to use with curtain walls for static reasons. Large open and transparent curtain walls made from steel and stainless steel can be assembled with the slimmest visible widths of 45 or 60 mm.

#### Overhead Glazing

- Forster **thermfix vario SV**:
  - Tested overhead glazing for angles between 15 and 60 degrees

Forster system **thermfix vario SV** is a thermal insulated, transom/mullion construction based on the dry glazing system for glazed roofs and inclined areas. The load bearing function is taken over by the steel and stainless steel profiles erected on the inside of the structure.

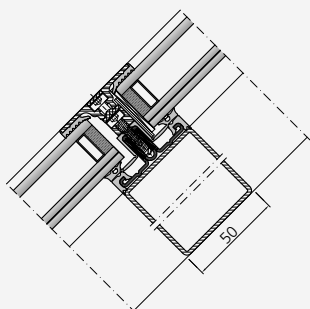
- Forster **thermfix light**:
  - Tested overhead glazing for angles 10-75 degrees (Institute CSTB, Paris)

#### Fire Protection Curtain Walls

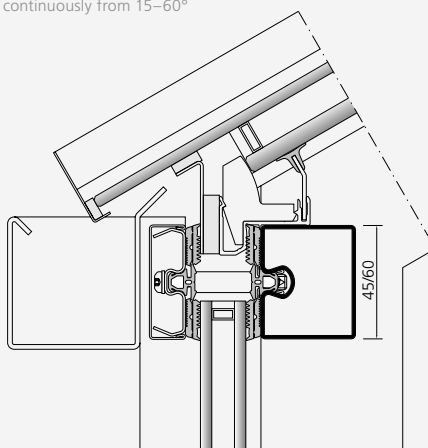
- Forster **thermfix vario**:
  - EI30 / EI60 / EI90 / E30-E120 / EW30-EW60 accredited in many countries
  - Can be used in floor levels up to 5 m in height

The fire resistant curtain wall Forster **thermfix vario** is a thermal insulated, mullion/transom construction that is based on the dry glazing system and is optically identical with standard curtain walls.

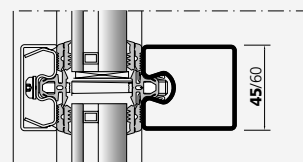
Forster **thermfix light**: glazed roofs and overhead glazings continuously from 10-75°



Forster **thermfix vario SV**: glazed roofs and overhead glazings continuously from 15–60°



Forster **thermfix vario**: fire resistant glazings EI30-EI90, E30-E120 and EW30-60 with the slimmest visibility







Forster **norm** – seen here at the ancient storage buildings of Tour & Taxis in BE-Brussels.

The System Forster **norm** is used in this very beautifully restored building for over 800 window elements, for the most part with arches.



# Forster Profile Systems

## Systems Without Thermal Break

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Uninsulated Forster systems are perfect for low budget structures.



### Flush Mounted Windows and Door Systems

- Forster **presto**:
  - Doors and window glazings in steel and stainless steel
  - Steel windows with EURO groove
  - Easy finishing
  - System testings according to EN 14351-1, and complying with the requirements for the CE-marking

Forster **presto** is a complete profile system with fittings and accessories for flush mounted single and double leafed doors and windows as well as for glazed screens.

The elements stand for safety and protection and meet the highest requirements of technical functionality and extreme stress endurance. The system is suited for areas where special thermal insulating requirements are not necessary.

Forster **presto** is also available in stainless steel for elegant and sophisticated structures.

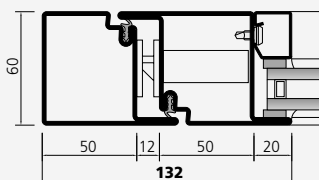
### Overlapping Profiles for Windows and Doors

- Forster **norm**:
  - Universal structures
  - Wide profile selection
  - Easy finishing
  - System testings according to EN 14351-1, and complying with the requirements for the CE-marking

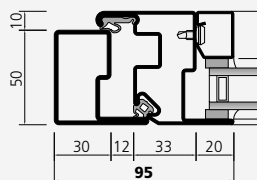
The uninsulated profile system Forster **norm** is suitable for building vertical doors and window structures. The appropriate profile choice permits overlapping casement windows, window bands, and window walls as well as doors and partition walls to be possible in various combinations.

Forster **norm** is distinguished through its wide profile selection in various sectional depths which leads to a wide combination of choices.

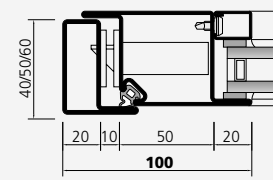
Forster **presto** 60: easy solution for large door elements and window glazings

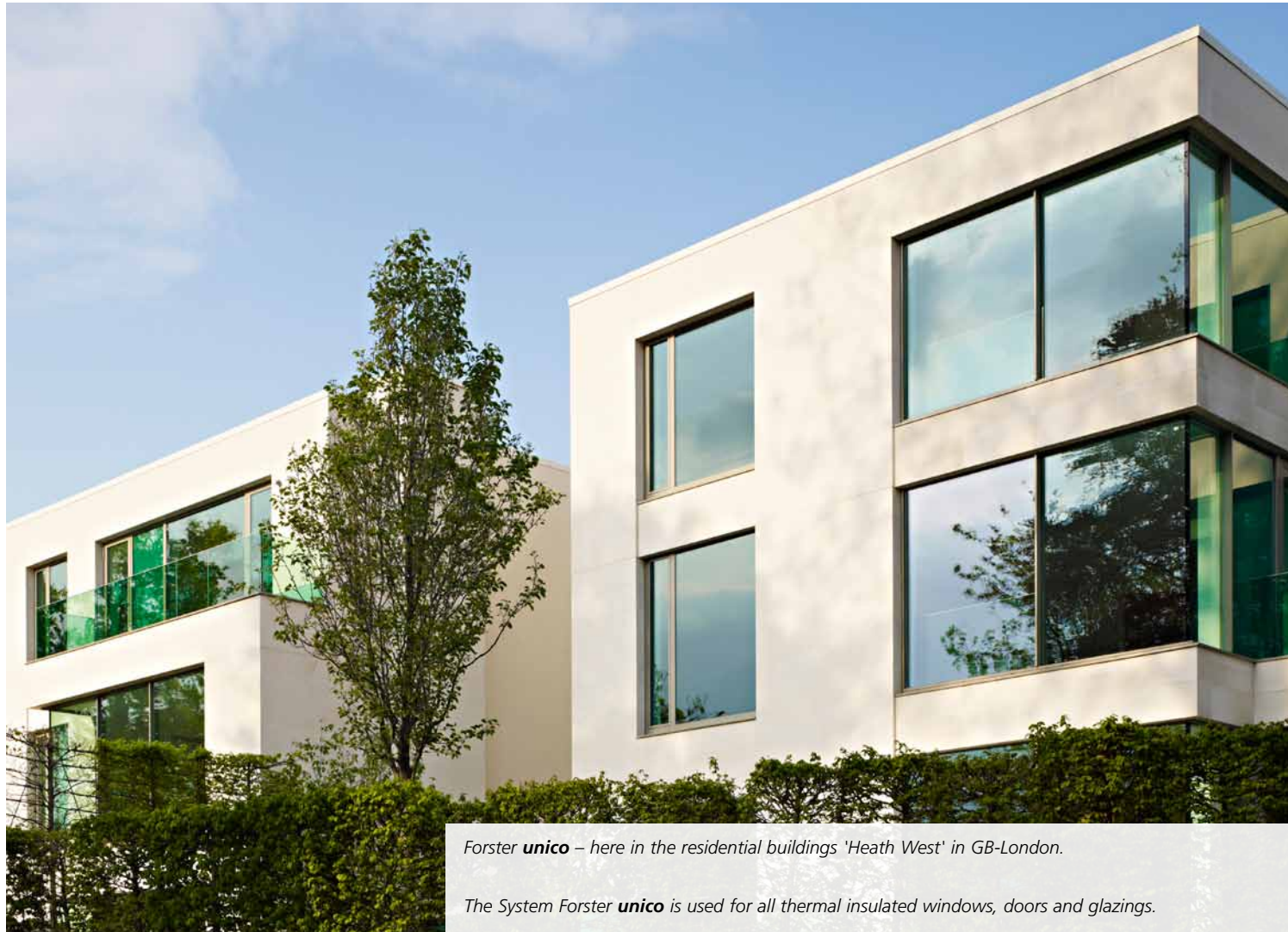
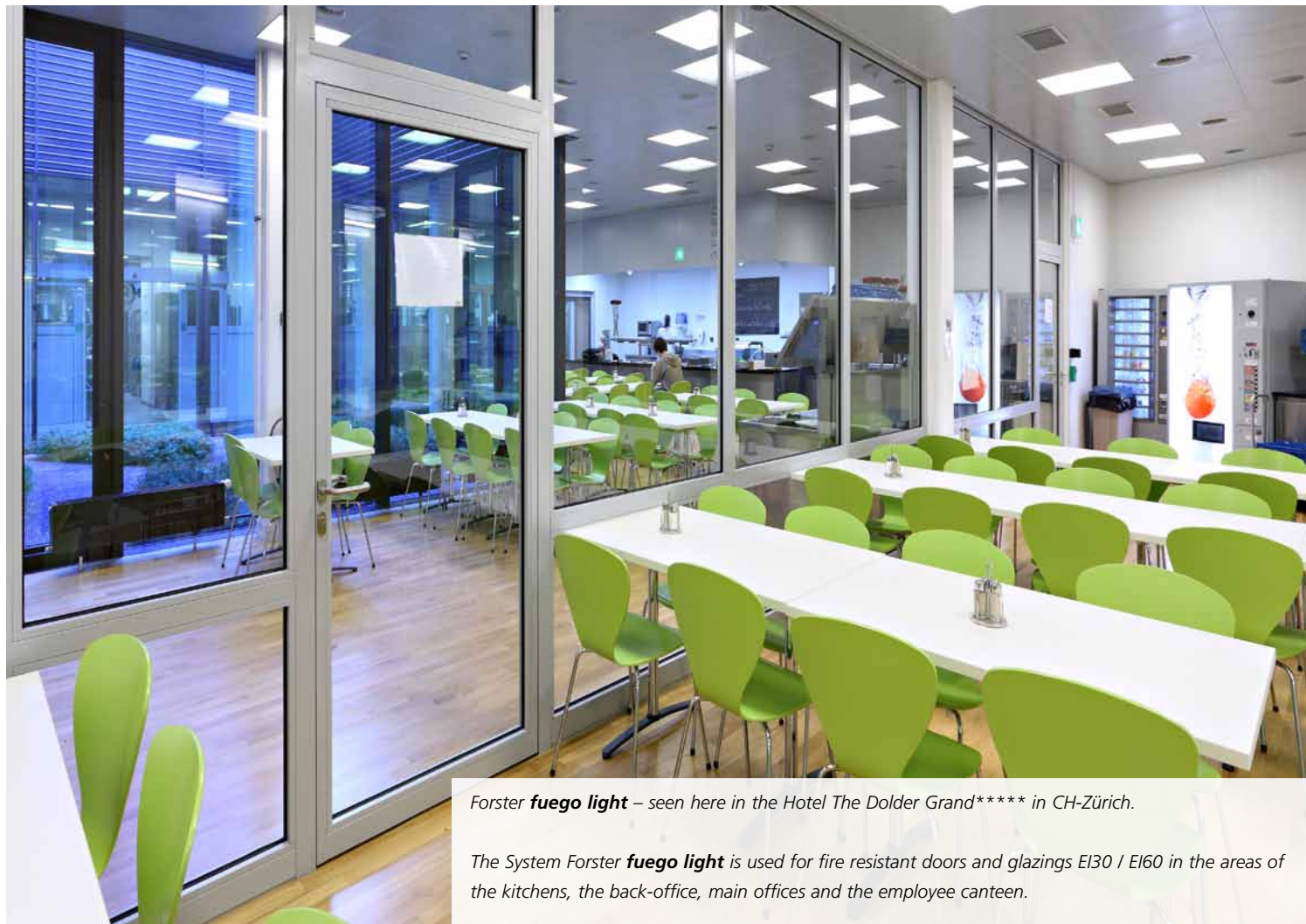


Forster **presto**: a system rich in variations, also for window structures



Forster **norm**: universal system for uninsulated doors and windows in various sectional depths





# Forster Profile Systems

## Services

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Aside from the comprehensive amount of technical information available in brochures and catalogues, Forster also offers a wide selection of services.



### CAD-Profile Catalogue

The CD-ROM with CAD drawings is a helpful and dependable work instrument for the planning of Forster systems. Aside from the drawing data of singular system components and various profile assemblies, there are also complete system plans integrated.



### U-Value-Calculator

The easy to understand program obtains U-values in accordance with EN ISO 10077-1:11.2000 that is based on the large data bank of U-values (heat transfer coefficient) from complete structural elements such as doors, windows and screens. Complex building modules can also be achieved and separately calculated – an easy and helpful tool for planning.



### Planning and Fabrication Information

CD ROMs with the latest Forster system documentation are available in PDF format for the planner as well as fabricator.



### Calculation Program MAP

We can offer the best proven calculation program with some very distinct advantages. The varied use of this calculation program extends over the entire order process: from business bids to AVOR papers, to material samples and optimised cutting lists, delivery/invoicing.



### Technical Consultations

A team of highly qualified technicians are here to help you with your projects and assist for specifications, for the implementation planning and also for object specific solutions.



### [www.forster-profile.ch](http://www.forster-profile.ch)

On the Forster website you will not only find all product information but also an extensive reference data bank. You will find under Downloads, specification texts, documents in PDF format and much more useful information. In a separate downloadportal you will find information and documents for the CE-Marking.

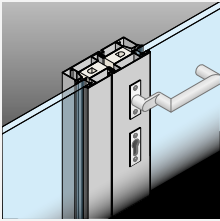
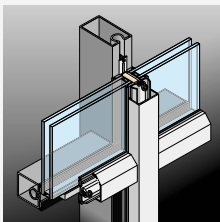
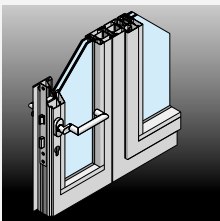
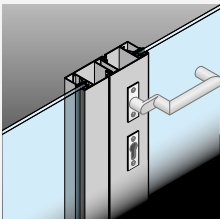
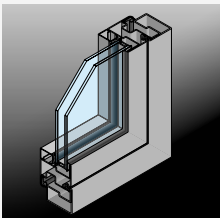




Forster **unico** – seen here in a Villa in CH-Küsnacht.

The System Forster **unico** is used for the exceptional thermal insulated door elements with arches within the renovation of this stately home.



Forster **fuego** lightForster **thermfix** varioForster **unico**Forster **presto**Forster **norm**

| forster <b>fuego</b> light | forster <b>thermfix</b> vario | forster <b>thermfix</b> light | forster <b>unico</b> | forster <b>unico</b> H | forster <b>presto</b> | forster <b>norm</b> |
|----------------------------|-------------------------------|-------------------------------|----------------------|------------------------|-----------------------|---------------------|
|----------------------------|-------------------------------|-------------------------------|----------------------|------------------------|-----------------------|---------------------|

**Safety and Protection**

|   |   |   |  |   |   |   |  |
|---|---|---|--|---|---|---|--|
| Fire resistant doors EI30-90                            | • |   |  |   |   |   |  |
| Fire resistant walls EI30-90                            | • |   |  |   |   |   |  |
| Fire resistant walls EI120                              | • |   |  |   |   |   |  |
| Fire resistant walls EW60                               |   | • |  |   | • |   |  |
| Fire resistant curtain walls EI30-90/E30-E120/EW30-EW60 |   | • |  |   |   |   |  |
| Smoke proof doors E30 (RS)                              | • |   |  |   | • |   |  |
| Smoke proof walls E30 (G30)                             |   | • |  |   | • |   |  |
| Burglary resistant doors                                | • |   |  | • | • | • |  |
| Burglary resistant windows                              |   |   |  | • | • |   |  |
| Bullet proof doors                                      |   |   |  | • | • |   |  |
| Bullet proof windows                                    |   |   |  | • | • |   |  |

**Thermal Insulation**

|                           |  |   |   |   |   |  |  |
|---------------------------|--|---|---|---|---|--|--|
| Doors                     |  |   |   | • | • |  |  |
| Windows                   |  |   |   | • | • |  |  |
| Fixed glazing             |  |   |   | • | • |  |  |
| Curtain wall dry glazings |  | • | • |   |   |  |  |
| Slanted glazings          |  | • | • |   |   |  |  |

**Stainless Steel Systems**

|                |   |   |  |   |   |   |  |
|----------------|---|---|--|---|---|---|--|
| Doors          | • |   |  | • | • | • |  |
| Windows        |   |   |  | • | • |   |  |
| Fixed glazings | • |   |  | • | • | • |  |
| Curtain walls  |   | • |  |   |   |   |  |

**Non Insulated Systems**

|               |  |  |  |  |  |   |   |
|---------------|--|--|--|--|--|---|---|
| Doors         |  |  |  |  |  | • | • |
| Windows       |  |  |  |  |  | • | • |
| Fixed glazing |  |  |  |  |  | • | • |
| Gates         |  |  |  |  |  |   | • |

Please be aware of country specific standards and approvals!



Forster **fuego light** – here in the "Jacob-Burckhardt-Haus" in CH-Basel.

The System Forster **fuego light** is used for fire resistant doors and staircase glazings EI30 in stainless steel.

# Forster Profile Systems

## Your partner

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Forster Profile Systems are internationally certified, proven through many years of continual use and are efficiently processed.

### **On the Safe Side**

Forster Systems are certified in many countries and authorised for fire and smoke protection as well as for burglary and bullet resistance

### **Timeless Elegance**

Forster stainless steel systems fulfill all aesthetic requirements, are maintenance-free and very durable.

### **Time Saving**

Forster-systems stand out through their quick processing and their full range of support services for highly efficient production.

### **Environmentally Friendly**

Steel and stainless steel are recyclable materials. Forster Profile Systems is certified according to the environmental management system ISO 14001:2004.

### **Facilitated Work Planning**

Numerous technical support material available from Forster Systems is at your disposal. Our technicians will advise you with the planning of your projects.

Further information on our systems can be found at **[www.forster-profile.ch](http://www.forster-profile.ch)** or directly through one of our service consultants found in your area. Please contact us.



AFG Arbonia-Forster-Holding AG, based in Arbon, Switzerland, is a leading integrated construction industry supplier and technology group. The company is listed on the SIX Swiss Exchange and operates through five Divisions: Heating Technology and Sanitary Equipment, Kitchens and Refrigeration, Windows and Doors, Steel Technology and Surface Technology.

Its production sites are in Switzerland, Germany, France, the USA, the Czech Republic, the UK and Slovakia. AFG has about 50 production and distribution companies around the world, as well as several representative offices and partners. It is active in more than 70 countries in total. Its brands - Kermi, Arbonia, Prolux, ASCO Swiss, Aqualux, Forster Küchen, Forster Kühlen, Warendorf, Piatti, EgoKiefer, RWD Schlatter, Slovaktual, Forster Präzisionsstahlrohre, Forster Profilsysteme, STI | Hartchrom and Asta – are at the heart of its business. With these brands, AFG Arbonia-Forster-Holding AG has built up leading positions in its home markets of Switzerland and Germany.

It is also engaged in intensive efforts to develop new markets in Eastern Europe, Russia, and the Middle and Far East, though always with a close eye on the general economic situation. A separate Asia Pacific regional branch was set up in 2008. AFG's focus is on segments that reward outstanding innovation and responsiveness with robust margins and exceptional long-term growth potential.

[www.afg.ch](http://www.afg.ch)



A company in the

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**forster**